KOBELCO

Dimensional accuracy countermeasure technology

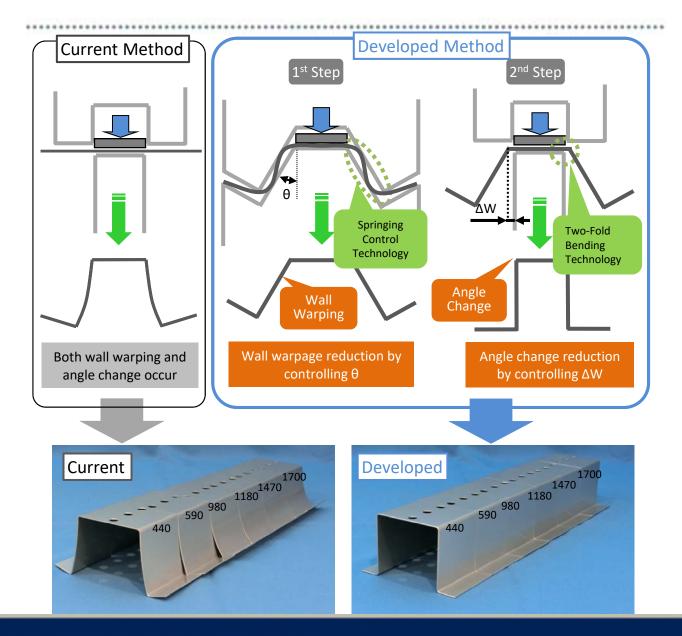
(Countermeasures for wall warping and angle change)

Benefits

- Stabilization of part dimensions regardless of material strength
- Target parts: Side sills, etc.

Key Points

Forming hat channels with superior dimensional accuracy in two steps 1st Step: Springing Control (Proper setting of vertical wall inclination angle θ) 2nd Step: Two-Fold Bending (Appropriate setting of the bending position shift ΔW)



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