## **KOBE STEEL's Tin Plating Copper Alloy Strips for Terminals and Connectors.**

J. J			Plating Compositions		Performance			
Tin Plating Types		Characteristic	Ni under Plating	Tin Plating	Reduction of Insertion Force Frictional Properties	Heat Reliability Contact Resistance	Solder Wet-ability	Fretting Characteristics
New Reflow Tin Plating	Standard	Lower Insertion Force	Non	0.6 <b>∼</b> 1.3µm	© Excellent Less 50% than Reflow tin plating	O∼∆ Good	∆ a little Good	O Better
	Type S	Lower Insertion Force Better Heat Reliability	0.1∼0.8µm	0.6 <b>∼</b> 1.3µm	© Excellent Less 50% than Reflow tin plating	⊚ Excellent	∆ a little Good	O Better
	Type S for Printed Circuit Board connector	Lower Insertion Force Better Solder Wet-ability	0.1 <b>∼</b> 0.8µm	0.6 <b>∼</b> 1.3µm	O Better Less 25% than Reflow tin plating	⊚ Excellent	O Better	-
TN Plating		Lower Insertion Force	0.1 <b>∼</b> 0.8µm	0.4 <b>∼</b> 0.8µm	O Better Less 25% than Reflow tin plating	⊚ Excellent	∆ a little Good	O∼∆ Good
TQ Plating		Better Heat Reliability Better Solder Wet-ability	0.1 <b>~</b> 0.8µm	1.0 <b>∼</b> 2.0µm	-	⊚ Excellent	O Better	O∼∆ Good
Reflow Tin Plating			Non	0.8 <b>∼</b> 2.0µm	× inferior	O Better	O Better	O~∆ Good
Electrical Brightness Tin Plating			Non	0.8 <b>∼</b> 2.0µm	△ a little Good Less 15% than Reflow tin plating	O Better	∆ a little Good	O~∆ Good