

Dimensional accuracy countermeasure technology (Countermeasures for wall warping and angle change)

Benefits

- Stabilization of part dimensions regardless of material strength
- Target parts: Side sills, etc.

Key Points

- Forming hat channels with superior dimensional accuracy in two steps
- 1st Step: Springing Control (Proper setting of vertical wall inclination angle θ)
- 2nd Step: Two-Fold Bending (Appropriate setting of the bending position shift ΔW)

